

Novodur 560

Acrylonitrile Butadiene Styrene (ABS)

<Preliminary Datasheet>

TECHNICAL DATASHEET

DESCRIPTION

Novodur® 560 is an extrusion grade optimized for sheet applications and thermoforming. It has a good balance of processability, impact strength and modulus.

FEATURES

- Good processability
- Good impact strength
- Good modulus
- Easy thermoforming

APPLICATIONS

- B&C application
- Sheet application
- Thermoforming
- Home appliances
- Automotive

Property, Test Condition	Standard	Unit	Values
Rheological Properties			
Melt Volume Rate, 220 °C/10 kg	ISO 1133	cm ³ /10 min	8
Mechanical Properties			
Izod Notched Impact Strength, 23 °C	ISO 180	kJ/m ²	30
Izod Notched Impact Strength, -30 °C	ISO 180	kJ/m ²	13
Tensile Strength, 23 °C	ISO 527	MPa	38
Tensile Modulus, 23 °C	ISO 527	MPa	2100
Flexural Strength, 23 °C	ISO 178	MPa	65
Flexural Modulus, 23 °C	ISO 178	MPa	1950
Hardness, Rockwell	ISO 2039-2	R scale	114
Thermal Properties			
Vicat Softening Temperature, VST/B/50 (50N, 50 °C/h)	ISO 306	°C	99
Heat Deflection Temperature A; (annealed 4 h/80°C; 1.8 MPa)	ISO 75	°C	92
Heat Deflection Temperature B; (annealed 4 h/80°C; 0.45 MPa)	ISO 75	°C	96
Other Properties			
Density	ISO 1183	kg/m ³	1040
Processing			

Typical values for uncolored products

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SUPPLY FORM

Novodur® is delivered in the form of cylindrical, spherical, or cubical pellets. The bulk density of the pellets is from 0.55 to 0.65 g/cm³. Values may differ for special grades. Standard Packaging unit: 25 kg paper bag. In addition, delivery in larger units of up to 1000 kg (IBC = Intermediate Bulk Container) or silo trucks can be arranged. In dry areas with normal temperature control, Novodur pellets can be stored for relatively long periods of time without any change in mechanical properties. With unstable colors, however, storage over a number of years can give rise to some change in color. Under poor storage conditions, Novodur absorbs moisture, but this can be removed by drying.

PRODUCT SAFETY

No adverse effects on the health of processing personnel have been observed where the products are correctly processed and the production areas are suitably ventilated. For styrene, alpha-methylstyrene, acrylonitrile, and butyl acrylate the maximum allowable workplace concentrations must be observed according to the pertaining national regulations. In Germany, the following limit values are valid TRGS 900 (Aug. 2004): styrene, MAK-value: 20 ml/m³; alpha-methylstyrene, MAK-value: 100 ml/m³; acrylonitrile, TRK-value: 3 ml/m³, and butyl acrylate, MAK-value: 2 ml/m³ (1.7.2004). According to EU directive 67/548/EEC, Annex I (2001), acrylonitrile is classified as carcinogenic, category 2 ('substances which should be regarded as if they are carcinogenic to man'). Experience has shown that when Novodur® is processed correctly with appropriate ventilation, the levels are far below the limits mentioned above. Inhalation of the vapors of degradation products which can arise on severe overheating of the materials or during purging out should be avoided. Further information can be found in the Novodur safety data sheets.

DISCLAIMER

The aforementioned data shall constitute the agreed contractual quality of the product sold by INEOS Styrolution at the time of passing of risk. INEOS Styrolution does not make any further warranty, representation or guarantee of any kind, express or implied, regarding the suitability of the product for any particular purpose or application and INEOS Styrolution disclaims all liability in connection therewith. The customer himself is required to verify whether or not the product is suitable for the further processing or application intended and whether or not the product complies with the relevant statutory requirements. Unless explicitly and individually otherwise agreed in writing, INEOS Styrolution's sole and exclusive liability with respect to its products is set forth in INEOS Styrolution's General Terms and Conditions for Sale.
