

LUCENE™ HP3518CN

Metallocene LLDPE

Application

- Stretch Film, Industrial Packaging Film, Food Packaging

Characteristics

- Outstanding dart impact strength and excellent process-ability
- Co-monomer : 1-Hexene
- Additives
 - Slip : No, Anti-Block : No, Processing Aid : No, Antioxidant : Yes

Properties

Item	Test Method	Unit	Typical Value
Resin Properties			
Density	ASTM D1505	g/cm ³	0.918
Melt Index (190°C/2.16kg)	ASTM D1238	g/10min	3.5
Peak Melting Temperature	LG Method	°C	114
Film Properties			
Tensile strength at Break MD/TD	ASTM D882	kg/cm ²	480 / 480
Elongation at Break MD/TD	ASTM D882	%	590 / 610
Secant Modulus - 1% Secant MD/TD	ASTM D882	kg/cm ²	1900 / 1900
Dart Impact Strength	ASTM D1709A	g	800
Elmendorf Tear Strength MD/TD	ASTM D1922	g	450 / 490
Haze	ASTM D1003	%	2.5

* Film properties are measured on 25 μ m film specimen

** The data in this table are typical values, and not guaranteed specification

*** Processing Condition : Die Temp. 230°C, Line Speed 5.0m/min

Processing Information

- Processing temperature : 200 ~ 300°C
- Chill Roll Temperature : 10 ~ 40°C
- Film thickness (μ m) : 10 ~ 50

For additional sales, order and technical assistance

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Head office PO Division, LG Chem Ltd.
 Yeouido P.O.Box 672, 21st floor LG Twin Tower,
 Yeouido-daero 128, Yeongdeungpo-gu Seoul, Korea.
 Tel. 82-2-3773-7808/7745/3961

TS&D

Packaging TS. PO.Tech Center
 211, Hwangsae-ro, Osan-si, Gyeonggi-do, 18126, Korea.
 Tel. 82-31-5187-0268

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